

## *digi-Micro*



Geosystems ***digi-Micro*** technology is a high precision digital strain-gauge that can monitor either discrete displacements (*i.e.* crack dilation) or distributed strains (*i.e.* stretch of a steel reinforcing element) to  $\mu\text{m}$  resolution.

The sensor is extremely thin (<7mm OD) and can easily be recessed down boreholes, attached to cables and bolts or embedded in shotcrete pillars. The ***digi-Micro*** is easy to install by attaching to the #8-32 threaded rods at both ends of the sensor.

The RS485 output signal is an ASCII encoded message that includes the unique Sensor\_ID, the Sensor\_Type as well as the temperature and displacement values. This eliminates the necessity for expensive analog-to-digital conversion so that the low-cost readout unit outputs data in real world units ( $\mu\text{m}$  and  $^{\circ}\text{C}$ ). Readings can also be made using the USB port of a PC or web-book computer (SensorViewer). A Real-time *Plug 'n Play* network of ***digi-Micro*** sensors (or any other Geosystems Instrument) can be built in minutes using **GATEWAY**. Long term, low power, data logging is possible using the low cost ***digi-LOGGER*** solution.

These features make solutions based on *d-micro* instruments significantly more cost effective than those of competing products in the same marketplace.

### Features:

- ▲ *10mm (0.4inch ) stroke length*
- ▲ *High accuracy (0.25% FS) & resolution(0.01% FS)*
- ▲ *ASCII encoded RS485 Output signal*
- ▲ *Microcontroller provides output in real world units ( $\mu\text{m}$  and  $^{\circ}\text{C}$ )*
- ▲ *Microcontroller stores Sensor\_ID & Calibration Coeffs.*
- ▲ *Digital temperature sensor for accurate compensation*
- ▲ *Immunity to hostile environment*
- ▲ *High survivability to shock and vibration*
- ▲ *Easy to install and maintain and re-zero*
- ▲ *Low cost readout unit*
- ▲ *Plug 'n Play digi-LOGGER*
- ▲ *Easy to interface with Ethernet and WiFi networks running TCP/IP*
- ▲ *Competitively priced*

## Technology

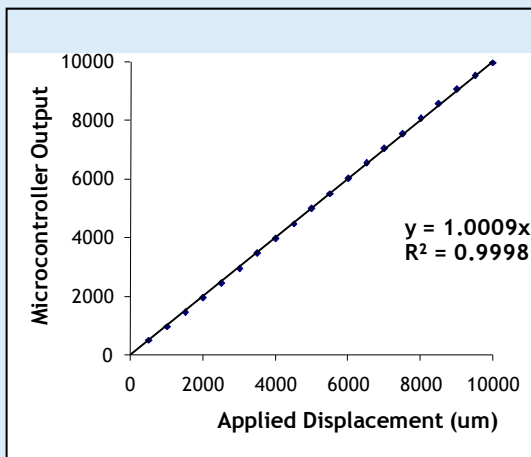
The **digi-Micro** strain gauge is capable of 1 $\mu$ m resolution over a range of 10mm. The gauge is attached to the structure using the #8-32 threaded rod at either end. The length of the sensor is 250mm and the diameter of the body is 7mm.

## Signal Conditioning

An on-board microcontroller provides temperature compensation, applies a 10-point calibration algorithm, and outputs an ASCII encoded RS485 (9600,8,N,1) signal.

## Output Signal

The output signal includes the instrument's unique Sensor\_ID, the Sensor\_Type as well as the temperature and displacement data. A balanced differential RS485 output signal is widely recognized for reliability in harsh environments. The signal can be routinely transmitted over 1000ft of lead-wire.



*The relation between displacement and microcontroller output for digi-Micro (@ 20.3°C)*

## Telemetry

### Manual Readout

Readout can be made using Geosystems low cost manual interrogation unit (MIU), with a backlit LCD. The unit displays the Sensor\_Type and Sensor\_ID and outputs the displacement and temperature data directly in mm and °C.

The SensorViewer Module provides USB connectivity so that the **digi-Micro** can be read with using a LapTop or NetBook PC.

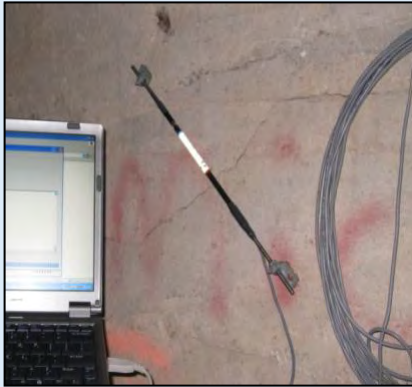
### Automated Data Retrieval

The digi-LOGGER (32Mb of memory) can collect up to 30000 readings from the **digi-Micro** over a period up to 1 year. Download to a PC is with a USB download cable (order separately). *Plug 'n Play* networks of instruments can be created using Geosystems **GATEWAY**.

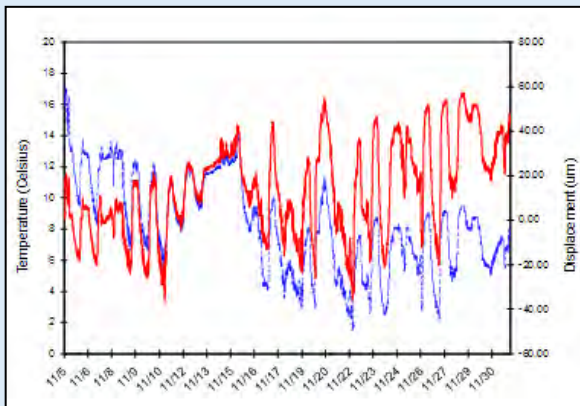
A low-cost GATEWAY slave can connect 4 instruments to a TCP/IP network over Ethernet or WiFi. This solution saves time and money by transmitting data directly to an engineer's desktop computer.

## Applications

- ▲ Monitoring crack opening in buildings and structures.
- ▲ Monitoring crack opening in underground excavations.
- ▲ Monitoring concrete fracturing
- ▲ Monitoring the loading of structural elements such as posts and pillars
- ▲ Monitoring the loading of concrete columns or pillars
- ▲ Determining load in steel reinforcing elements.



Measuring deformation across pre-existing fracture in a concrete access tunnel of a dam.



Measured displacements (red) for a d-micro on an external concrete wall exposed to diurnal temperature cycles (Blue). Recorded with digi-LOGGER data-logger.

## Specification

**Range (F.S.):** 10mm, Temp: -40 to 125°C

**Core Technology:** Eddy current transducer  
Digital temperature sensor

**Output Signal:** RS485 (9600,8,N,1) ASCII encoded signal comprising: Unique Instrument\_ID, Sensor\_Type, Temp and Displacement data

**Displ. Resolution:** 1µm with hand held readout.

**Displ.Linearity:** typically 0.5% F.S

**Displ. Accuracy:** - better than +/- 100µm absolute or 50µm relative.

**Temp. Range** -40 - 125°C

**Temp. Accuracy** +/- 2°C -Digitally trimmed at 0°C and 25°C

**Temp Resolution:** 0.1°C

**Temp coeff for displacement sensor:**  
<0.02%FS/°C (0-50°C)